- (1) Function properly up to the maximum operating pressure at which the valve is rated:
- (2) Function properly at all temperatures reasonably expected in the operating environment of the service line;
  - (3) At 10 psig:
- (i) Be sized to close at, or not more than 50 percent above the rated closure flow rate specified by the manufacturer; and
  - (ii) Upon closure, reduce gas flow-
- (A) For an excess flow valve designed to allow pressure to equalize across the valve, to no more than 5 percent of the manufacturer's specified closure flow rate, up to a maximum of 20 cubic feet per hour; or
- (B) For an excess flow valve designed to prevent equalization of pressure across the valve, to no more than 0.4 cubic feet per hour; and
- (4) Not close when the pressure is less than the manufacturer's minimum specified operating pressure and the flow rate is below the manufacturer's minimum specified closure flow rate.
- (b) An excess flow valve must meet the applicable requirements of Subparts B and D of this part.
- (c) An operator must mark or otherwise identify the presence of an excess flow valve in the service line.
- (d) An operator should locate an excess flow valve beyond the hard surface and as near as practical to the fitting connecting the service line to its source of gas supply.
- (e) An operator should not install an excess flow valve on a service line where the operator has prior experience with contaminants in the gas stream, where these contaminants could be expected to cause the excess flow valve to malfunction or where the excess flow valve would interfere with necessary operation and maintenance activities on the service, such as blowing liquids from the line.

[Amdt. 192-79, 61 FR 31459, June 20, 1996]

## Subpart I—Requirements for Corrosion Control

SOURCE: Amdt. 192-4, 36 FR 12302, June 30, 1971, unless otherwise noted.

#### §192.451 Scope.

- (a) This subpart prescribes minimum requirements for the protection of metallic pipelines from external, internal, and atmospheric corrosion.
  - (b) [Reserved]

[Amdt. 192-4, 36 FR 12302, June 30, 1971, as amended by Amdt. 192-27, 41 FR 34606, Aug. 16, 1976; Amdt. 192-33, 43 FR 39389, Sept. 5, 1978]

# § 192.452 Applicability to converted pipelines.

Notwithstanding the date the pipeline was installed or any earlier deadlines for compliance, each pipeline which qualifies for use under this part in accordance with §192.14 must meet the requirements of this subpart specifically applicable to pipelines installed before August 1, 1971, and all other applicable requirements within 1 year after the pipeline is readied for service. However, the requirements of this subpart specifically applicable to pipelines installed after July 31, 1971, apply if the pipeline substantially meets those requirements before it is readied for service or it is a segment which is replaced, relocated, or substantially altered.

[Amdt. 192-30, 42 FR 60148, Nov. 25, 1977]

### §192.453 General.

The corrosion control procedures required by §192.605(b)(2), including those for the design, installation, operation, and maintenance of cathodic protection systems, must be carried out by, or under the direction of, a person qualified in pipeline corrosion control methods.

[Amdt. 192–71, 59 FR 6584, Feb. 11, 1994]

### § 192.455 External corrosion control: Buried or submerged pipelines installed after July 31, 1971.

- (a) Except as provided in paragraphs (b), (c), and (f) of this section, each buried or submerged pipeline installed after July 31, 1971, must be protected against external corrosion, including the following:
- (1) It must have an external protective coating meeting the requirements of §192.461.
- (2) It must have a cathodic protection system designed to protect the